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# Bracket 20 × 20

Material: Bracket: Die-cast zinc, uncoated and silver powder coated.
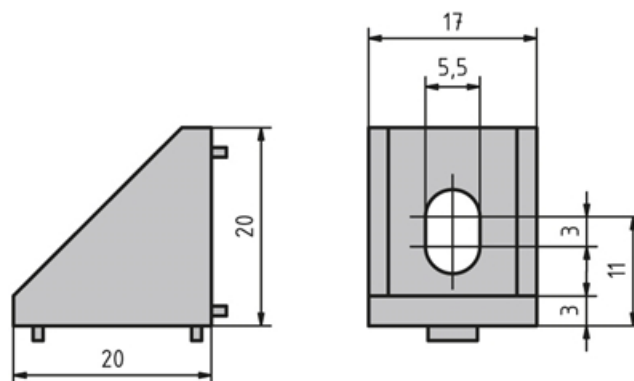Cap: Black plastic (PA)
Mounting kit: Galvanised steel

Mounting material:
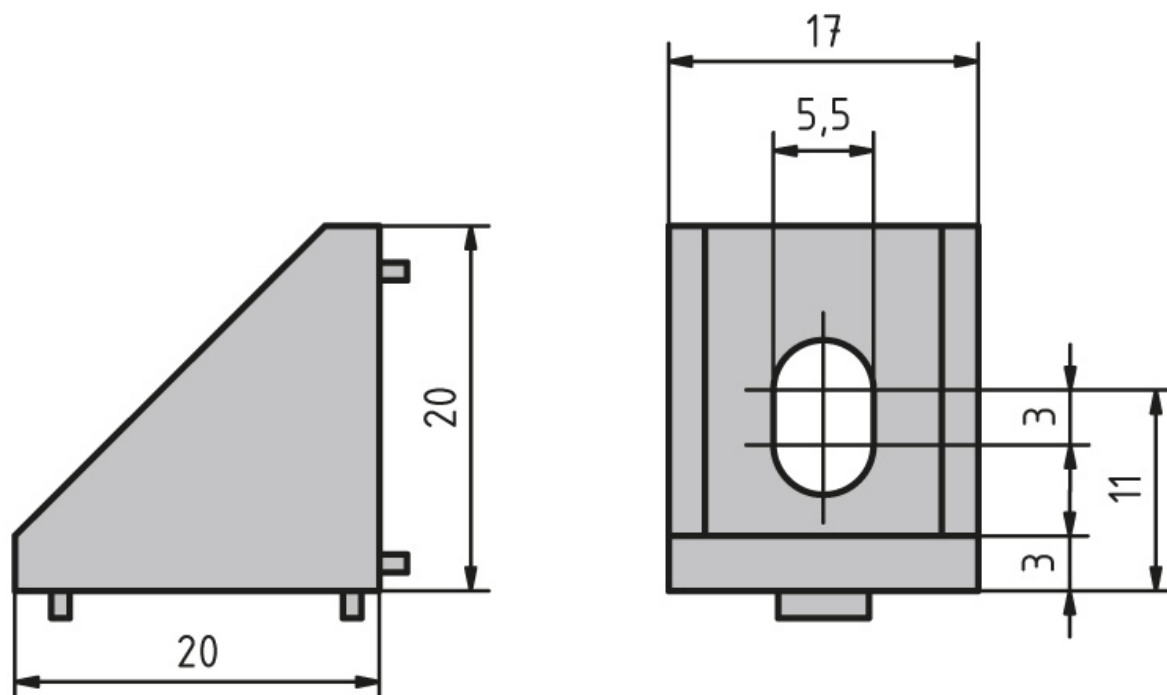2× M5 slot 5 slot nuts with step
2× M5 × 8 screw (DIN 6912)

**System:** 20 - Slot 5
**Type:** Angles Brackets and Corners; Fasteners

| Fmax (N) | Mmax 1 (Nm) | Mmax 2 (Nm) |
|----------|-------------|-------------|
| 500 | 5 | 15 |

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# General Data

| Designation | Description | System | ESD |
|---|---|---|---|
| PZ5005 | Bracket 20 × 20 | 20 - Slot 5 | - |
| PZ5006 | Bracket 20 × 20 with mounting material and ABDK | 20 - Slot 5 | Yes |
| PZ5007 | Bracket 20 × 20 silver powder coated with mounting material and ABDK | 20 - Slot 5 | - |
| PA1203 | Cap 20 × 20 | 20 - Slot 5 | - |

# Steel Angle

Links two aluminium profiles at a right angle.

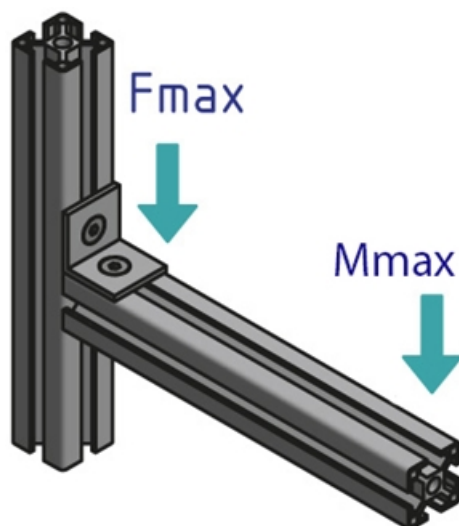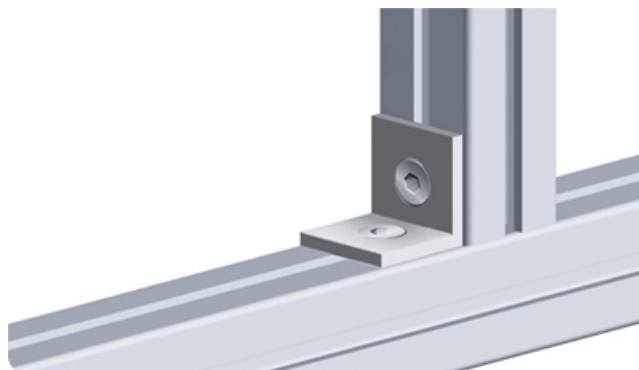Note: To install the ESD-ready angles, use a notched slot nut in order to make a conductive link.

Mounting material On-site construction:
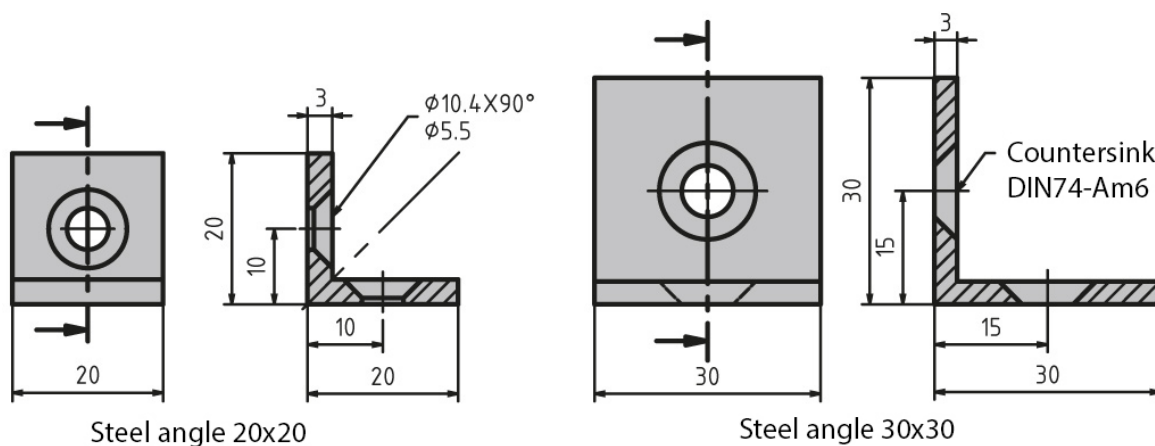Angle 20: M5 × 8 countersunk screw (DIN7991), M5 slot 5 slot nut
Angle 30: M6 × 10 countersunk screw (DIN7991), M6 slot 6 slot nut

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Angles Brackets and Corners; Fasteners

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# General Data



Steel angle 20x20



Steel angle 30x30

| Designation | System | Material | ESD | Fmax (N) | Mmax (Nm) |
|---|---|---|---|---|---|
| PZ4045 | 20 - Slot 5 | Black powder coated steel | - | 600 | 15 |
| PZ3060 | 30 - Slot 6 | Steel, blue galvanised | Yes | 1000 | 25 |
| PZ3050 | 30 - Slot 6 | Black powder coated steel | - | 1000 | 25 |

# Standard Fastener

Connect two aluminium profiles. Teeth crack the anodised coating and create a reliable and conductive link.
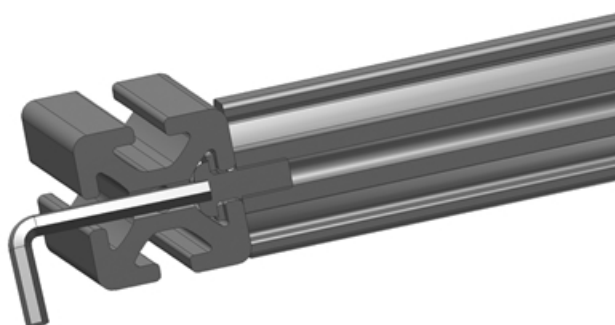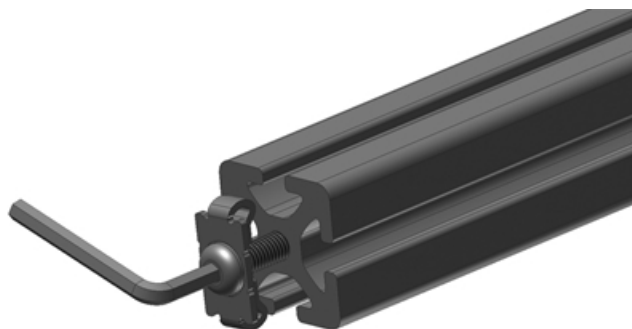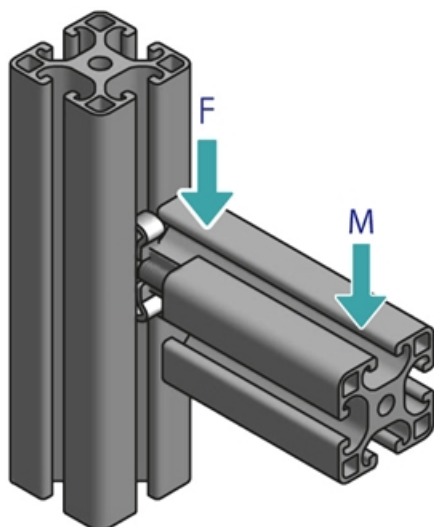Material Connector: Galvanised or stainless steel
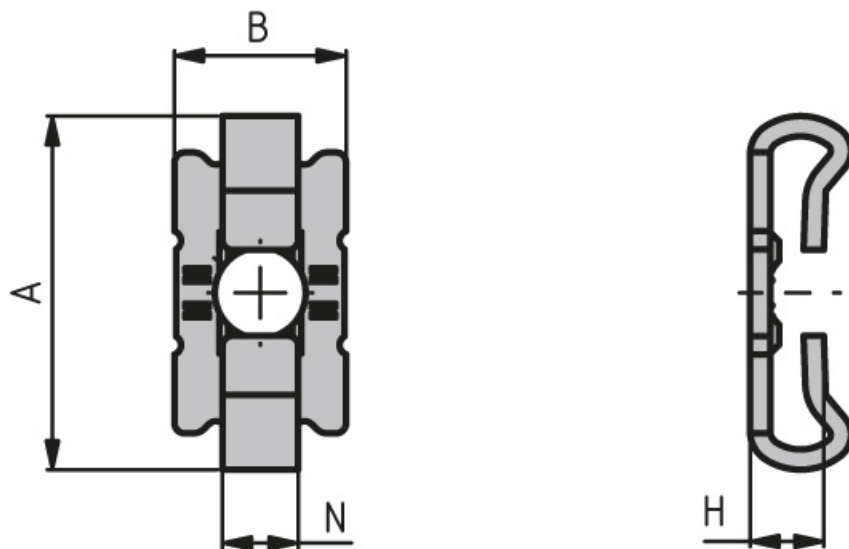Material Dummy plug: PVC, black

Note: Use the dummy plugs to close the drill hole in closed slots

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fasteners

# General Data



| Designation | Description | System | H | M (Nm) | ESD |
|---|---|---|---|---|---|
| PV4010 | Galvanised screw connector | 20 - Slot 5 | 7.3 | 7 | Yes |
| PV4025 | Galvanised screw connector including ISO 7380 M5 × 12 screw | 20 - Slot 5 | 7.3 | 7 | Yes |
| PV3025 | Galvanised screw connector including ISO 7380 M6 × 14 screw | 30 - Slot 6 | 7.3 | 30 | Yes |
| PV3020 | Galvanised screw connector | 30 - Slot 6 | 7.3 | 30 | Yes |
| PA3050 | Dummy plug for D5.5 Black | - | - | - | - |
| PA3055 | Dummy plug for D5.5 Grey | - | - | - | - |
| PA4065 | Dummy plug for D4.3, Grey | - | - | - | - |
| PA4066 | Dummy plug for D4.3, Black | - | - | - | - |

| Designation | A x B | F (N) |
|---|---|---|
| PV4010 | 19 x 10 | 450 |
| PV4025 | 19 x 10 | 450 |
| PV3025 | 27.5 x 13 | 600 |
| PV3020 | 27.5 x 13 | 600 |
| PA3050 | - | - |
| PA3055 | - | - |
| PA4065 | - | - |
| PA4066 | - | - |

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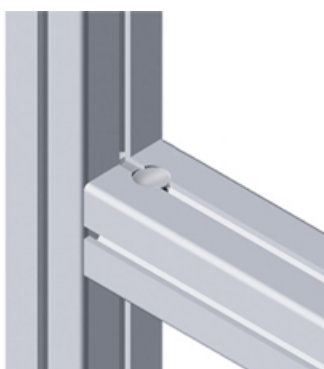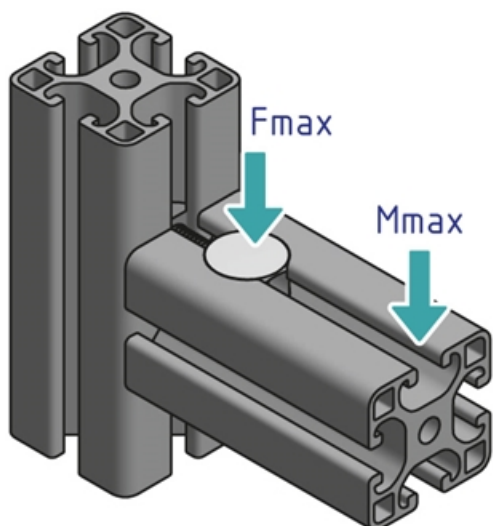
# Universal Connectors
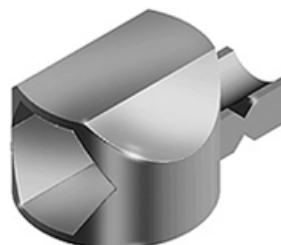
Links two aluminium profiles. Supplied with slot nut and screw.
Material: Galvanised die-cast zinc
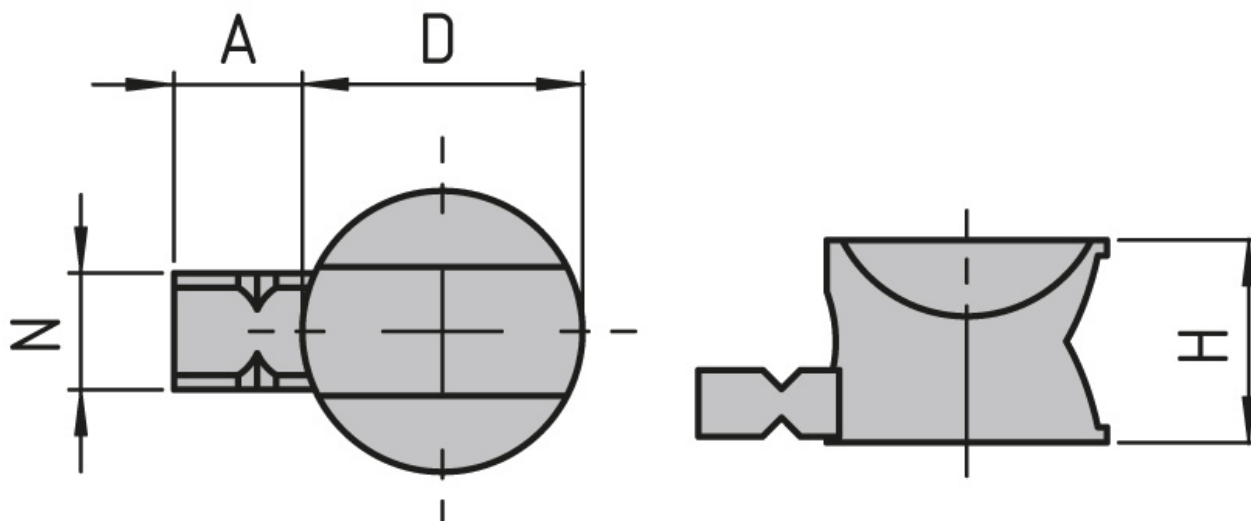Dummy plug material: PVC, black

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fasteners

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# General Data



| Designation | Description | System | A | D | H |
|---|---|---|---|---|---|
| **PV4020** | Set of universal connectors with guide lug and 4 mm hole; M4 slot nut and cheese head screw included | 20 - Slot 5 | 5.4 | 11.8 | 8.5 |
| **PV3015** | Set of universal connectors with guide lug and 6 mm hole; M6 slot nut and cheese head screw included | 30 - Slot 6 | 9.3 | 15.7 | 12.5 |

| Designation | Fmax (N) | Mmax (Nm) |
|---|---|---|
| **PV4020** | 400 | 12 |
| **PV3015** | 1250 | 35 |

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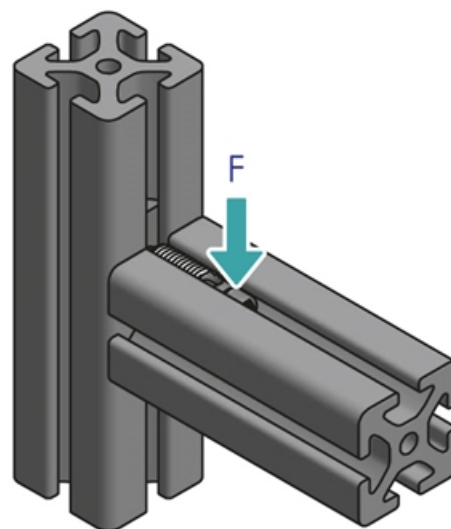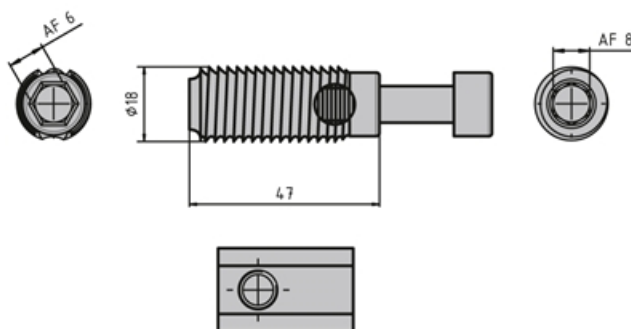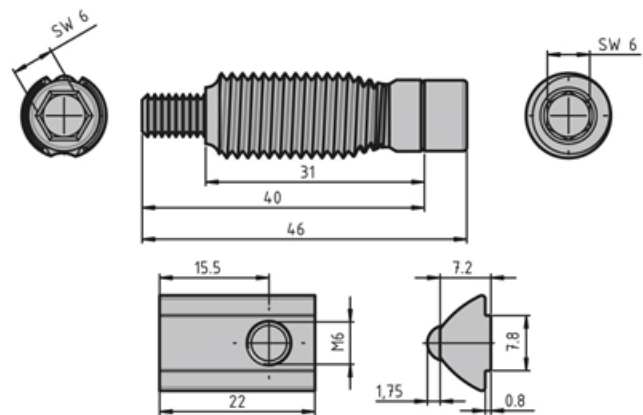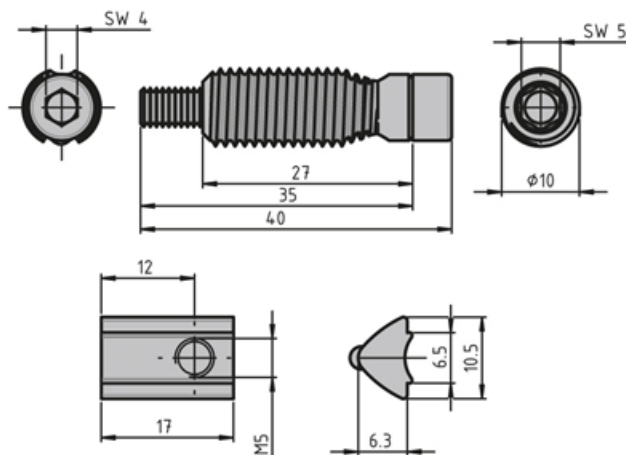
# Automatic Connectors

The set of automatic connectors mount quickly and easily because there is no need for modifying the profiles. Universal force-fit link for all profiles from the same series plus the option of moving them afterwards because the connectors are fitted in a single profile only. There is no restriction on installing them in existing constructions later.

Note: We recommend that you install them in pairs – this is also what the stress data refers to.

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fasteners

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# Automatic Connectors

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# General Data

| Designation | Description | System | Material | M (Nm) | F (N) |
|---|---|---|---|---|---|
| PV4035 | Automatic connector including slot nut with guide step | 20 - Slot 5 | Galvanised steel | 12.5 | 350 |
| PV1203 | Automatic connector including slot nut with guide step | 20 - Slot 5 | Stainless steel | 20 | 250 |
| PV3045 | Automatic connector including slot nut with guide step | 30 - Slot 6 | Galvanised steel | 40 | 600 |
| PZ3905 | Automatic connector including slot nut with guide step | 30 - Slot 6 | Stainless steel | 30 | 400 |

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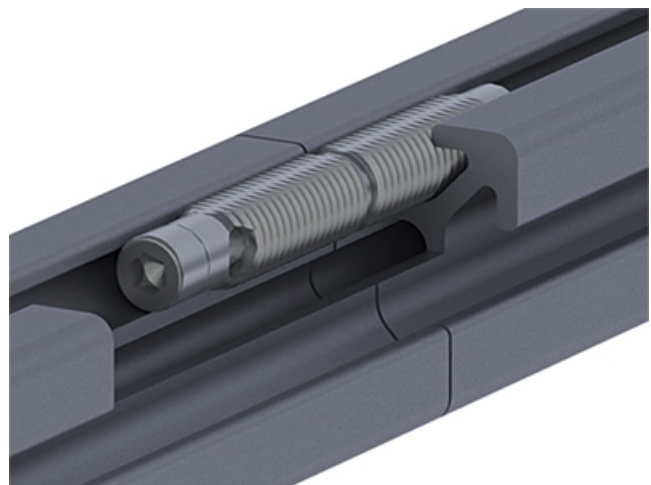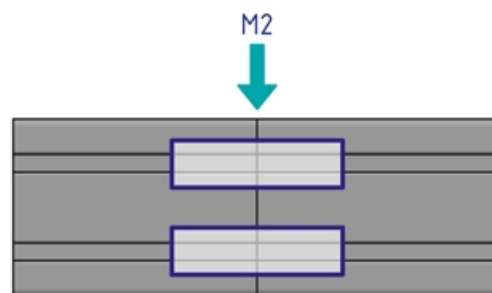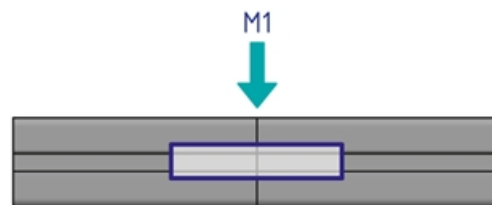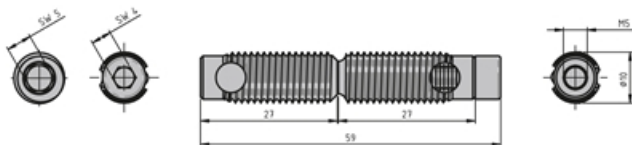
# Automatic Butt Connector

Use the automatic butt connector to quickly and easily link the face ends of two profiles from the same series without having to machine the profiles beforehand. Best practice is to use the automatic butt connectors in pairs. You may need several pairs, depending on the size and lo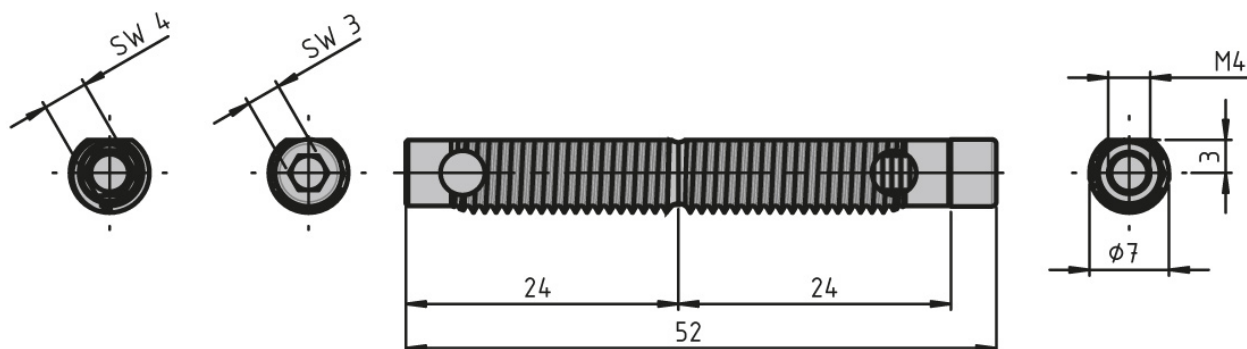ad on the profiles. Package includes the screw and cutting bush. Note: The load values refer to connectors installed in pairs

**System:** 30 - Slot 6; 20 - Slot 5; 40 - Slot 8
**Type:** Fasteners

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# General Data

| Designation | Description | System | M (Nm) | F (N) |
|---|---|---|---|---|
| PV4040 | Set of automatic butt connectors | 20 - Slot 5 | 22 | 1500 |
| PV1209 | Set of automatic butt connectors | 20 - Slot 5 | 22 | 1500 |
| PV3050 | Set of automatic butt connectors | 30 - Slot 6 | 45 | 1800 |
| PV1210 | Set of automatic butt connectors | 30 - Slot 6 | 45 | 1800 |
| PV1105 | Set of automatic butt connectors | 40 - Slot 8 | 140 (40x40L) / 170 (40x40) | 4500 |

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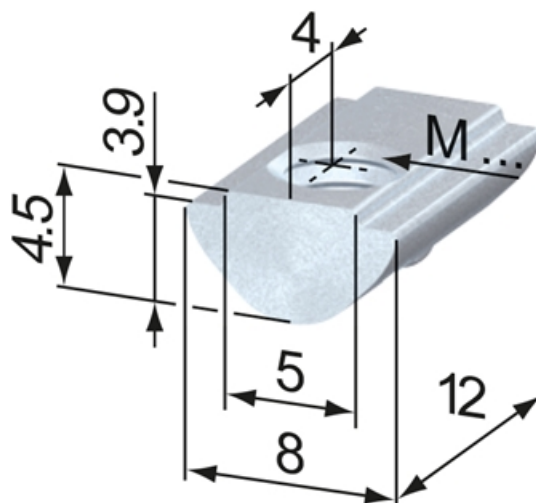
# T-Nuts, mini

Application:
T-nut for swiveling into the t-slot. Fits into the t-slot at any point. Held in position by a spring-loaded ball. Raised area fits into groove to stop twisting.

**Material:** Steel, zinc-plated
**System:** 20 - Slot 5
**Type:** T-nuts

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# General Data

| Designation | Description | System | Thread | Weight (g) |
|---|---|---|---|---|
| **SV2192V** | T-Nuts, mini M4 ball type | 20 - Slot 5 | M4 | 2 |
| **SV2193V** | T-Nuts, mini M5 ball type | 20 - Slot 5 | M5 | 2 |

# Pivoting Slot Nut, 7.7 × 4.0 mm

**System:** 20 - Slot 5
**Type:** T-nuts

# General Data
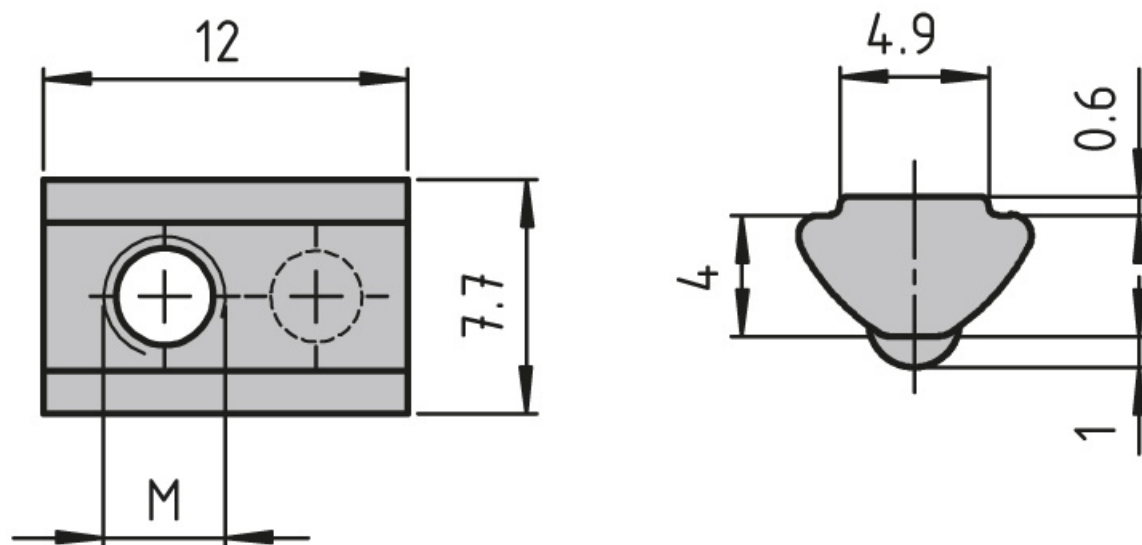
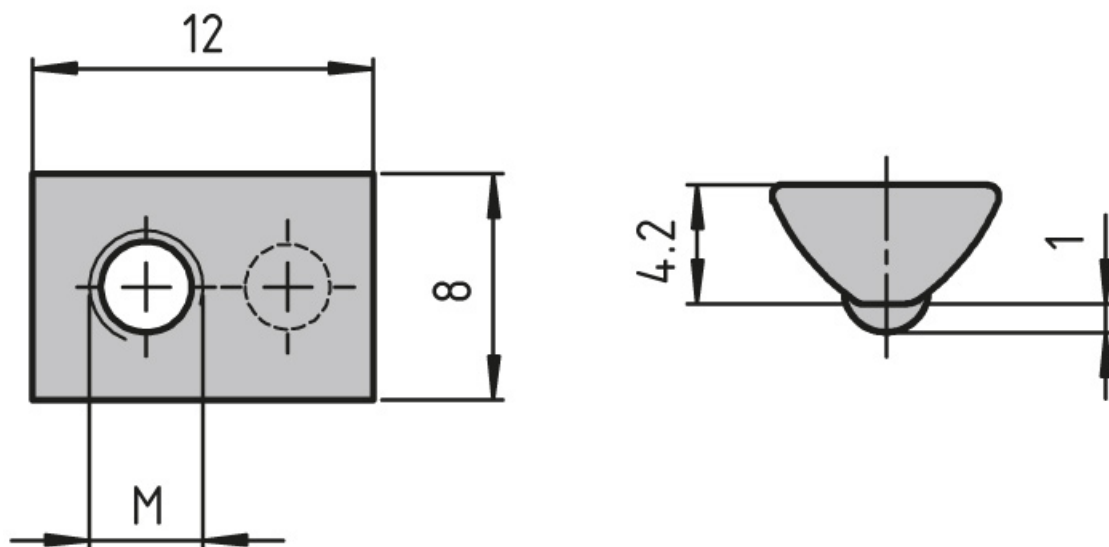| Designation | Description | System | Thread | Fmax (N) |
|---|---|---|---|---|
| PN4010 | Pivoting slot nut, ball spring, step | 20 - Slot 5 | M3 | 500 |
| PN4015 | Pivoting slot nut, ball spring, step | 20 - Slot 5 | M4 | 500 |
| PN4020 | Pivoting slot nut, ball spring, step | 20 - Slot 5 | M5 | 500 |
| PN2005 | Pivoting slot nut profile, step L=1500 | 20 - Slot 5 | - | - |

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# Pivoting Slot Nut, 8.0 × 4.2 mm

**System:** 20 - Slot 5
**Type:** T-nuts

# General Data



| Designation | Description | System | Material | Thread | Fmax (N) |
|---|---|---|---|---|---|
| PN4025 | Pivoting slot nut, ball spring | 20 - Slot 5 | Galvanised Steel | M3 | 500 |
| PN4030 | Pivoting slot nut, ball spring | 20 - Slot 5 | Galvanised Steel | M4 | 500 |
| PN4035 | Pivoting slot nut, ball spring | 20 - Slot 5 | Galvanised Steel | M5 | 500 |
| PN2003 | Pivoting slot nut, ball spring | 20 - Slot 5 | Stainless Steel | M4 | 400 |
| PN2004 | Pivoting slot nut, ball spring | 20 - Slot 5 | Stainless Steel | M5 | 400 |
| PN4110 | Pivoting slot nut profile 8x4,2mm, l=1500 mm | 20 - Slot 5 | Uncoated Steel | - | - |

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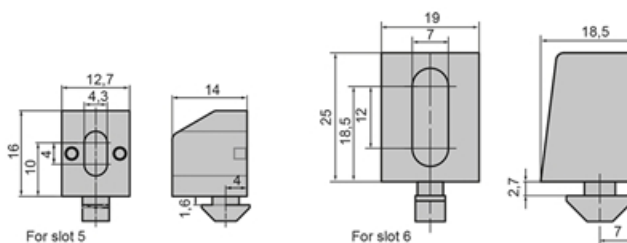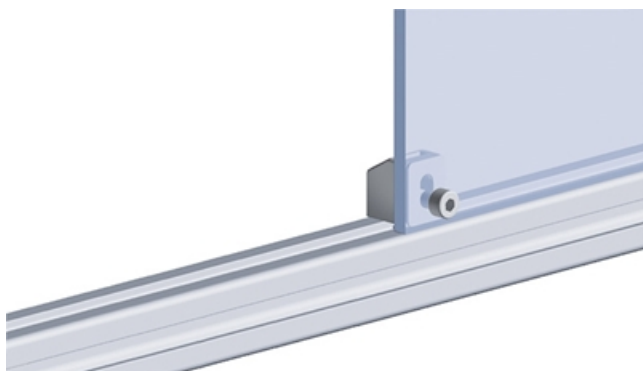
# Uniblock

Fastening surface elements to aluminium profiles made easy.
Material: Pad: Plastic (PA), fibreglass-reinforced.
Nut: Galvanised steel
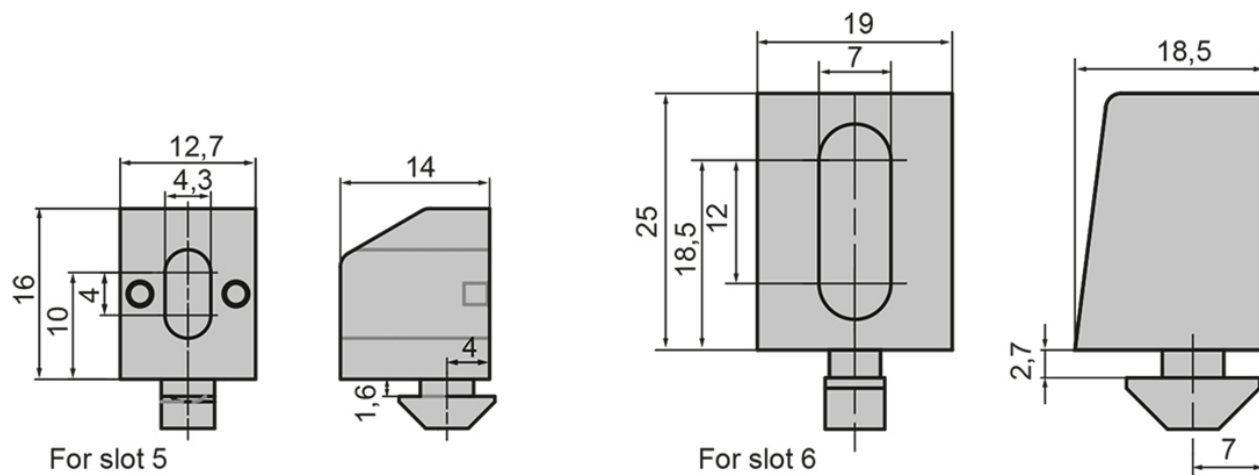
**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fixing Blocks/Fastening Elements

For slot 5

For slot 6

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# General Data

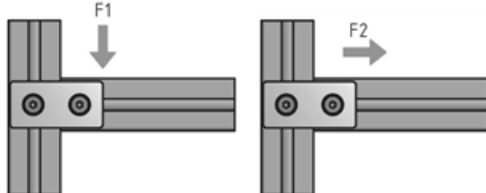| Designation | Description | System |
|---|---|---|
| PZ4090 | Uniblock 14 with M4 square nut | 20 - Slot 5 |
| PZ5061 | Uniblock 18 with M4 square nut | 30 - Slot 6 |
| PZ5062 | Uniblock 18 with M5 square nut | 30 - Slot 6 |
| PZ5063 | Uniblock 18 with M6 square nut | 30 - Slot 6 |

# Tie Plates

Links two aluminium profiles.

Note: To install the ESD-ready tie plates, use a notched slot nut in order to make a conductive link.

**System:** 20 - Slot 5; 30 - Slot 6
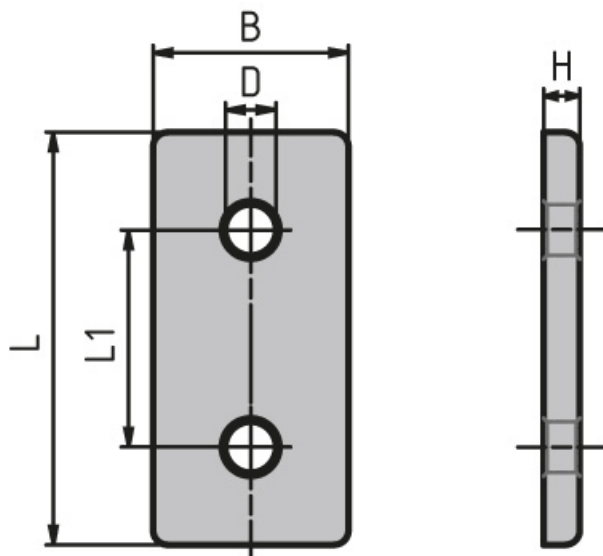**Type:** Angles Brackets and Corners; Fasteners

Tie plate loads

| Size | F1 (N) | F2 (N) |
|------|--------|--------|
| 20x40 | 250 | 300 |
| 20x80 | 350 | 400 |
| 30x60 | 400 | 550 |
| 30x60 | 700 | 800 |
| 30x60 | 700 | 800 |

# General Data



| Designation | Description | Material | B | D | H |
|---|---|---|---|---|---|
| PV1215 | Tie plate 20 × 40 mm | Black powder coated steel | 20 | 5.5 | 3 |
| PV1216 | Tie plate 20 × 40 mm | Nickel-plated aluminium, matt | 18 | 5.5 | 4 |
| PV1217 | Tie plate 20 × 80 mm | Nickel-plated aluminium, matt | 18 | 5.5 | 5 |
| PV1218 | Tie plate 30 × 60 mm | Nickel-plated aluminium, matt | 27 | 7 | 5 |
| PZ3055 | Tie plate 30 × 60 mm | Black powder coated | 30 | CountersinkDIN74-Am6 | 3 |
| PV1219 | Tie plate 30 × 60 mm | Galvanised steel | 30 | 11 | 3 |

| Designation | L | ESD | L1 | Recommended screw size | Screw Type |
|---|---|---|---|---|---|
| PV1215 | 40 | - | 20 | ISO7380 M5×8 | ISO7380 M5×8 |
| PV1216 | 38 | Yes | 20 | ISO7380 M5×8 | ISO7380 M5×8 |
| PV1217 | 78 | Yes | 20 | ISO7380 M5×8 | M6 × 8 (ISO7380) |
| PV1218 | 57 | - | 30 | ISO7380 M6×12 | ISO7380 M6×12 |
| PZ3055 | 60 | - | 30 | ISO7991 M6 × 10 | ISO7991 M6 × 10 |
| PV1219 | 60 | Yes | 30 | ISO7380 M6 × 10 | ISO7380 M6 × 10 |

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# Mounting Angle

Variable angles for mounting components.
Oblong holes provide a wide range of position and angle
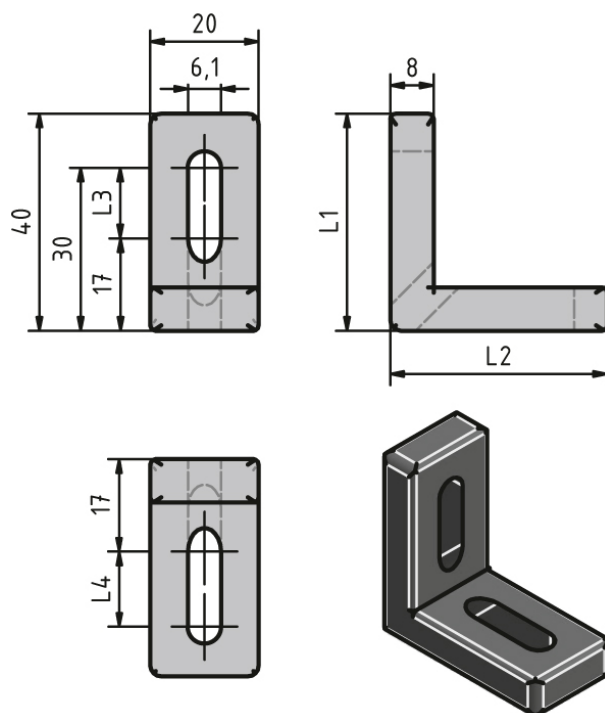adjustment. Use up to M6 screws to attach them.
Material: Black die-cast zinc

**System:** 40 - Slot 8; 30 - Slot 6; 20 - Slot 5
**Type:** Angles Brackets and Corners; Fasteners

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# General Data

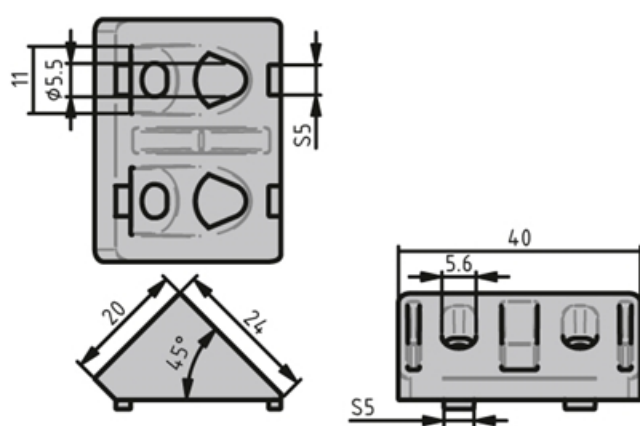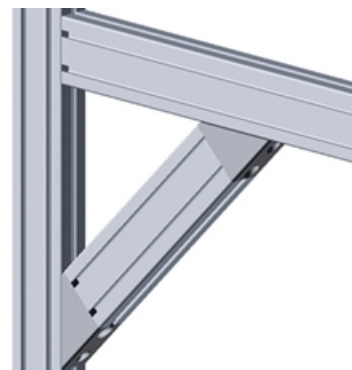| Designation | L1 | L2 | L3 | L4 |
|---|---|---|---|---|
| **PZ1920** | 40 | 40 | 13 | 13 |
| **PZ1925** | 60 | 40 | 33 | 13 |
| **PZ1935** | 80 | 40 | 53 | 13 |

# Angle Joint

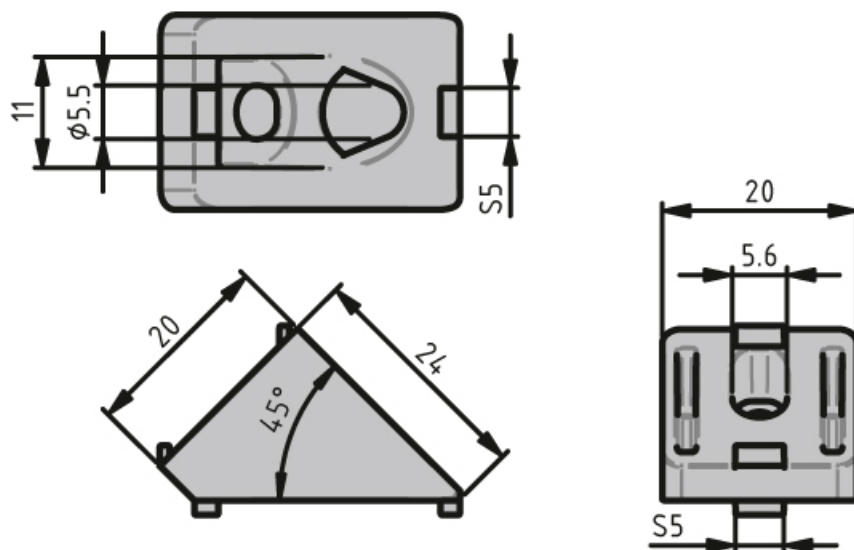Easily links two aluminium profiles at a 45° angle using a M8 screw.

Note: To install the ESD-ready brackets, use a notched slot nut in order to make a conductive link.

**System:** 20 - Slot 5
**Type:** Angles Brackets and Corners; Fasteners

# General Data

| Designation | Description | System | Material | ESD |
|---|---|---|---|---|
| **PV1211** | Angle joint 20 45° | 20 - Slot 5 | Uncoated die-cast zinc | Yes |
| **PV1212** | Angle joint 20 45° | 20 - Slot 5 | Aluminium coloured die-cast zinc | - |
| **PV1213** | Angle joint 40/20 45° | 20 - Slot 5 | Uncoated die-cast zinc | Yes |
| **PV1214** | Angle joint 40/20 45° | 20 - Slot 5 | Aluminium coloured die-cast zinc | - |

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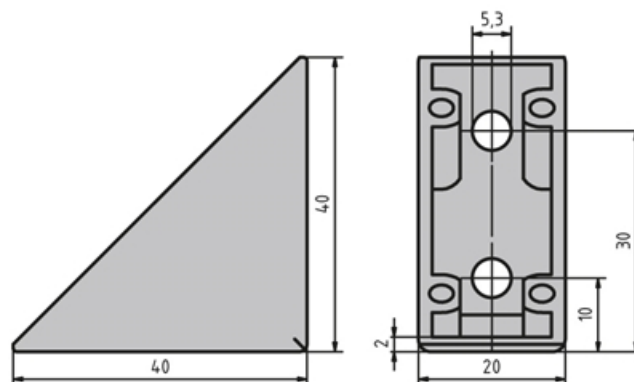
# Bracket 40 × 40

Material: Bracket: Painted die-cast zinc, white aluminium
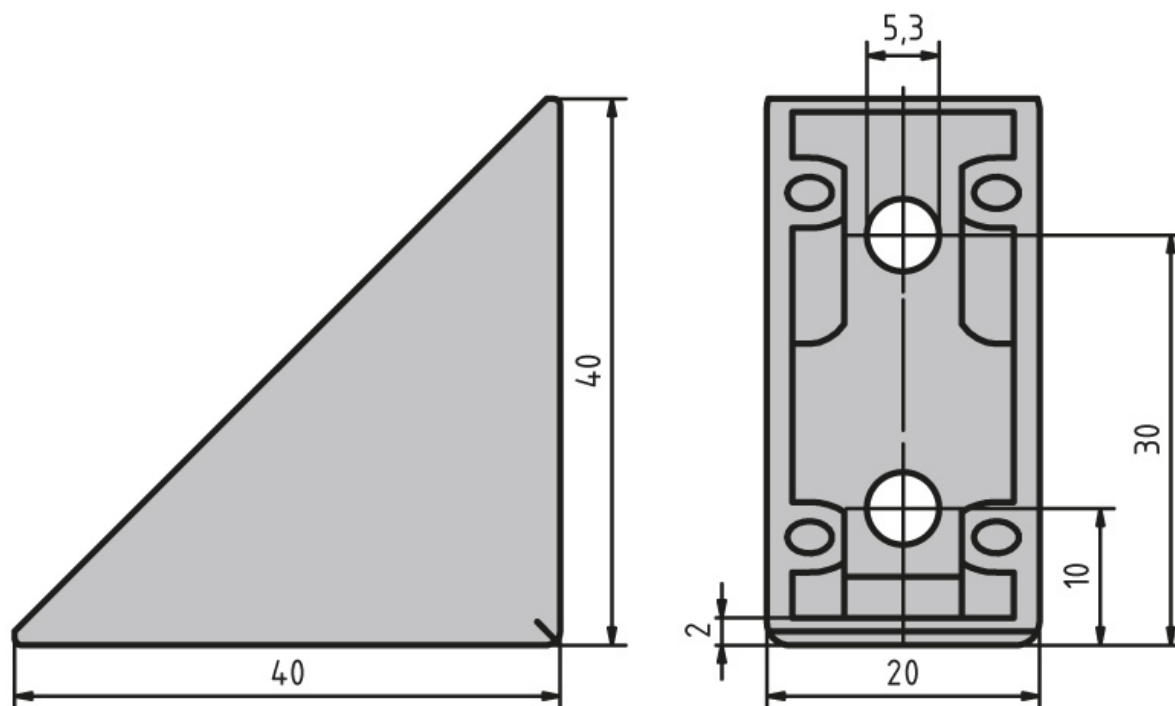(RAL9005)
Cap: Black plastic (PA)
Mounting kit: Galvanised steel

**System:** 20 - Slot 5
**Type:** Angles Brackets and Corners; Fasteners

# General Data



| Designation | Description | System | ESD |
|---|---|---|---|
| **PZ5008** | Bracket 40 × 40 painted silver white aluminium (RAL9006) | 20 - Slot 5 | - |
| **PZ5009** | Bracket 40 × 40 painted silver white aluminium (RAL9006) plus mounting material and ABDK | 20 - Slot 5 | - |
| **PA1204** | Cap 40 × 40 | 20 - Slot 5 | - |

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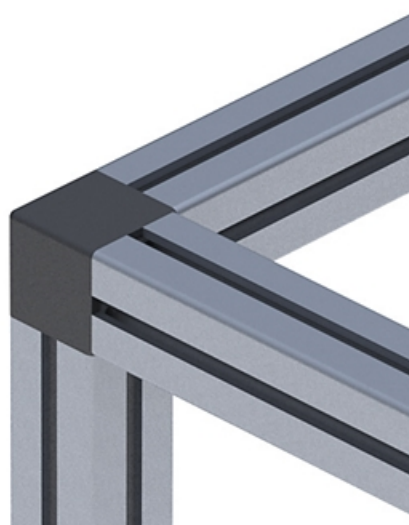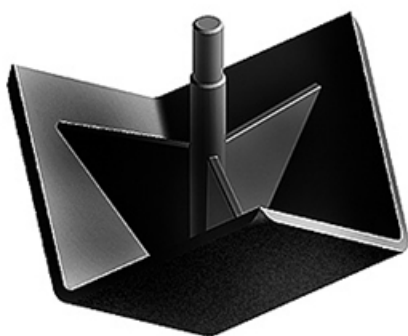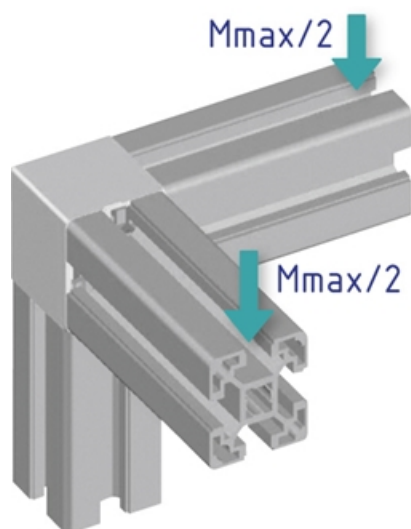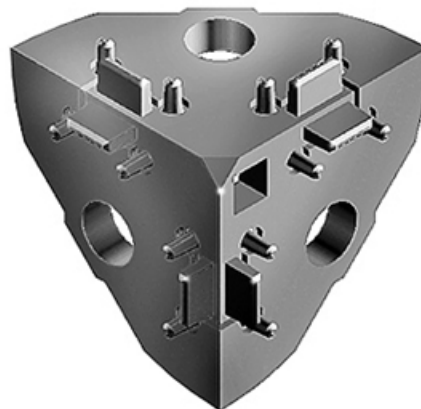
# Corner Angle 20

Right-angled links between up to three square or semi-circular profiles of the same cross section.Square or round caps for protection against injury and dirt.
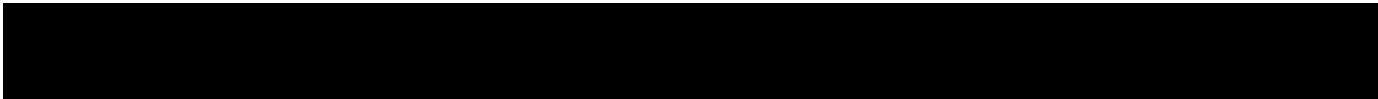
Material: Corner angle: Uncoated die-cast zinc
Caps: plastic (PA).
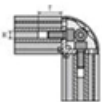
Note: The caps in the sets are not ESD-ready.

**System:** 20 - Slot 5
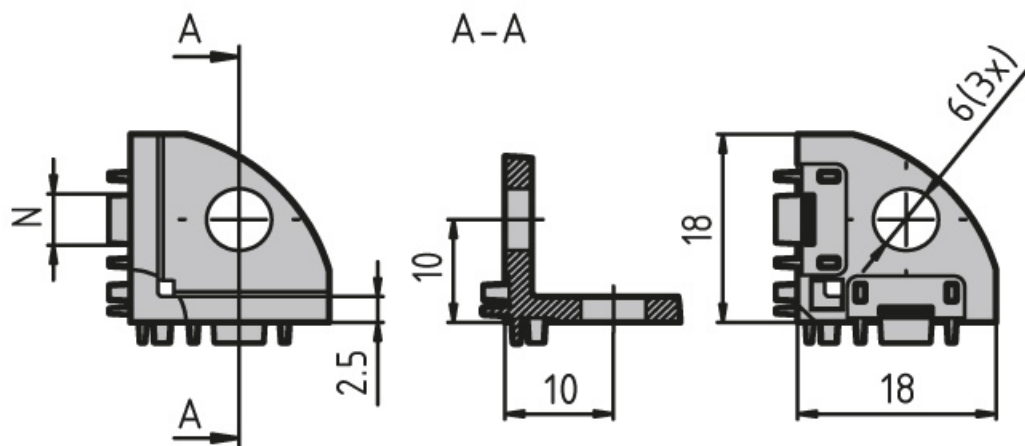**Type:** Angles Brackets and Corners; Fasteners

# Corner Angle 20





| Machining of corner angles | **5** Profile 20x20 | **6** Profile 30x30 |
|---|---|---|
| Thread (M) | M6 | M6 |
| Depth (T) | 25 mm | 25 mm |

# General Data



| Designation | Description | System | F (Nm) | ESD |
|---|---|---|---|---|
| PZ5014 | Corner angle 20 including 3 M5 × 12 screws (ISO 7380) | 20 - Slot 5 | 12 | Yes |
| PZ5015 | Corner angle 20 including 3 M5 × 12 screws (ISO 7380) and square black cap | 20 - Slot 5 | 12 | Yes |
| PZ5016 | Corner angle 20 including 3 M5 × 12 screws (ISO 7380) and round black cap | 20 - Slot 5 | 12 | Yes |
| PA1206 | Round black cap | 20 - Slot 5 | - | - |
| PA1207 | Square black cap | 20 - Slot 5 | - | - |

# Floor Bracket 18x140

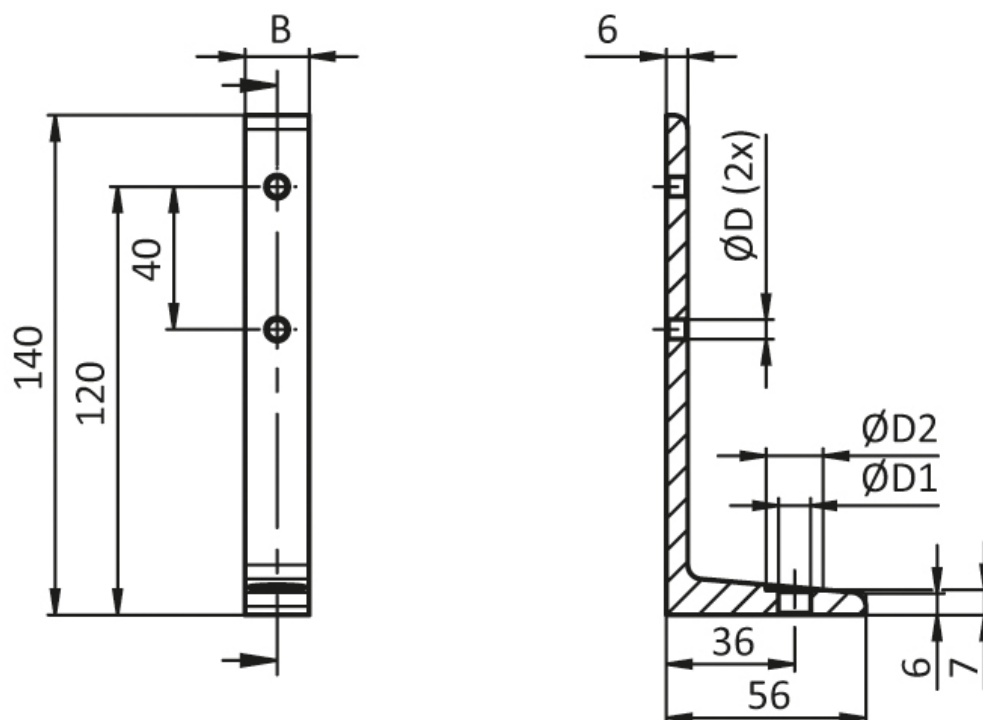To securely fix aluminium profiles to the floor.
Material: Aluminium

**System:** 20 - Slot 5
**Type:** Angles Brackets and Corners; Fasteners

# General Data

| Designation | Description | System | B | Ã¸ D | Ã¸ D1 |
|---|---|---|---|---|---|
| **PZ5236** | Floor Bracket 1 slot version | 20 - Slot 5 | 18 | 5.5 | 9 |

| Designation | Ã¸ D2 | Weight (g) |
|---|---|---|
| **PZ5236** | 16 | 57 |

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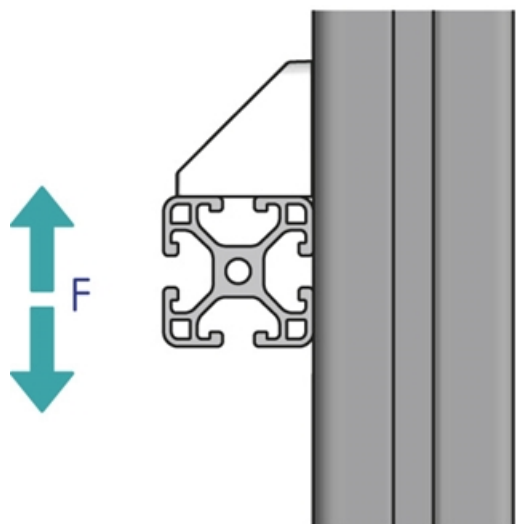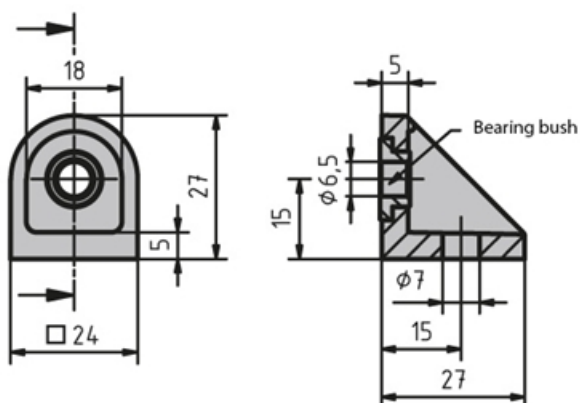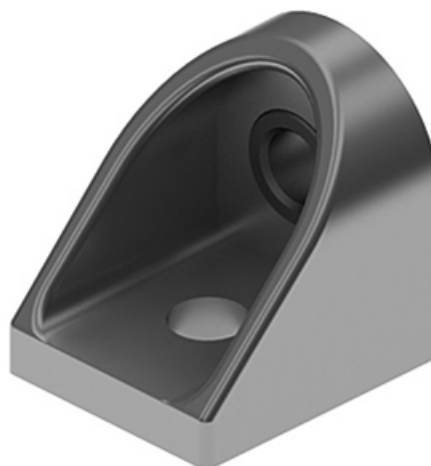
# Articulated Brackets

Links two aluminium profiles at various angles.
The bearing bush ensures unrestricted rotation even when mounted.
Material: Die-cast zinc
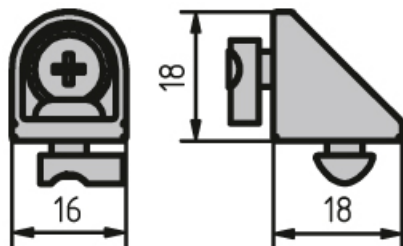
Note: To install the ESD-ready brackets, use a notched slot nut in order to make a conductive link.

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Angles Brackets and Corners; Fasteners

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# General Data



| Designation | Description | ESD | F (N) | Drill hole |
|---|---|---|---|---|
| **PZ4170** | Articulated bracket 20, aluminium coloured with M5 slot 5 slot nut, 1× M5 × 8 screw (ISO7380), 1× M5 × 10 flanged fillister head screw, 1× bearing bush | - | - | - |
| **PZ5019** | Articulated bracket 30, uncoated | Yes | 800 | for M6 screw |
| **PZ3085** | Articulated bracket 30, aluminium coloured | - | 800 | for M6 screw |

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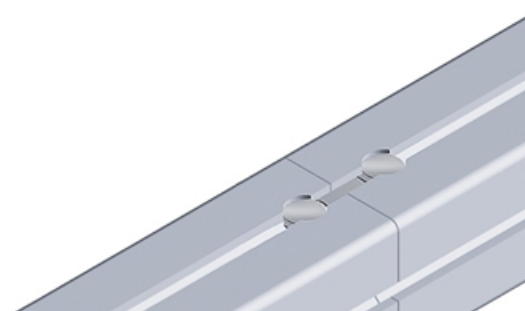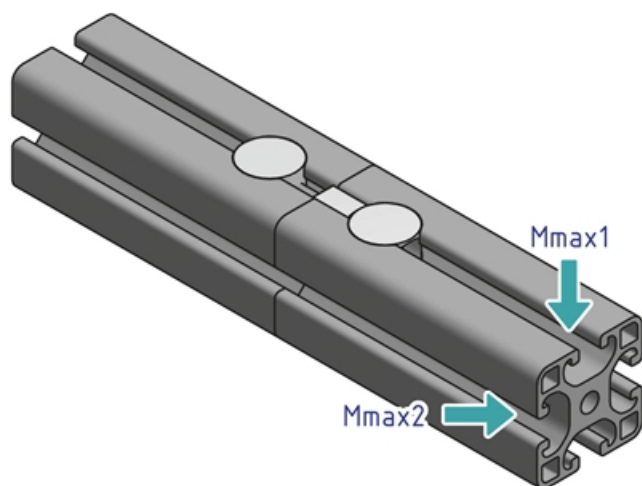
# Universal Butt Connector

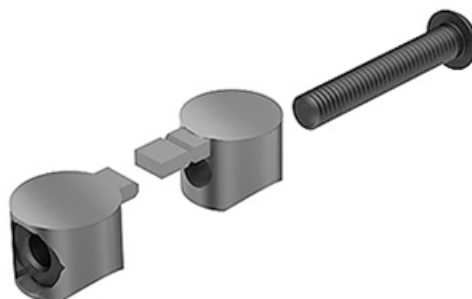Links the face ends of two aluminium profile from the same
series. Supplied with mounting kit.
Material Connector: Galvanised die-cast zinc

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fasteners

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# General Data
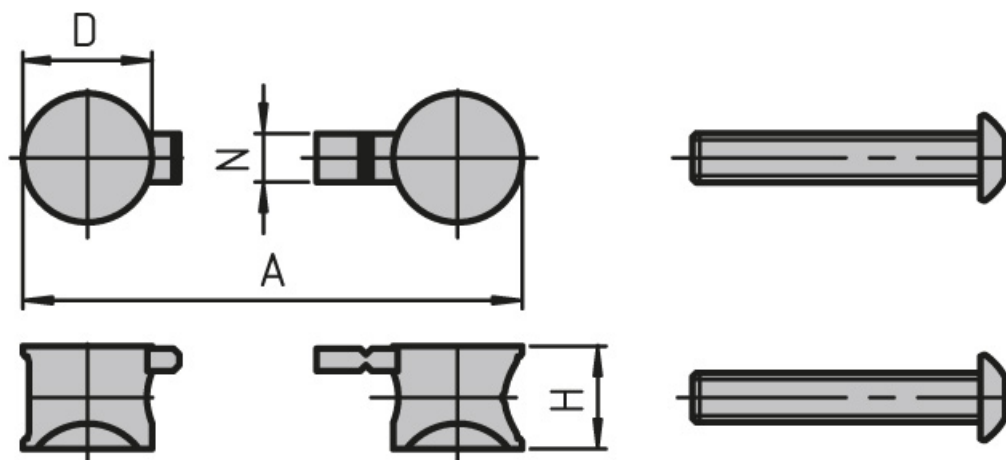


| Designation | Description | System | A | D | H |
|---|---|---|---|---|---|
| PV4030 | Universal connector set (2 universal connectors, 1 M4 × 20 screw (DIN912), 1 M4 nut (DIN934)) | 20 - Slot 5 | 32 | 11.8 | 8.5 |
| PV3016 | Universal connector set (2 universal connectors, 1 M6 × 35 screw (ISO7380), 1 M6 nut (DIN934)) | 30 - Slot 6 | 46 | 15.7 | 12.5 |

| Designation | Fmax (N) | Mmax (Nm) | Mmax1 (Nm) | Mmax2 (Nm) |
|---|---|---|---|---|
| PV4030 | - | - | 20 | 20 |
| PV3016 | 50 | 50 | 50 | 50 |

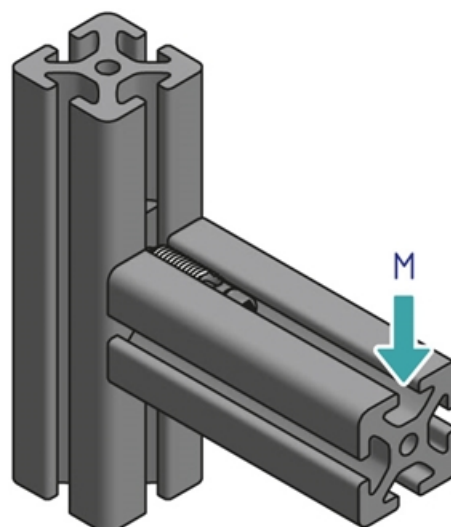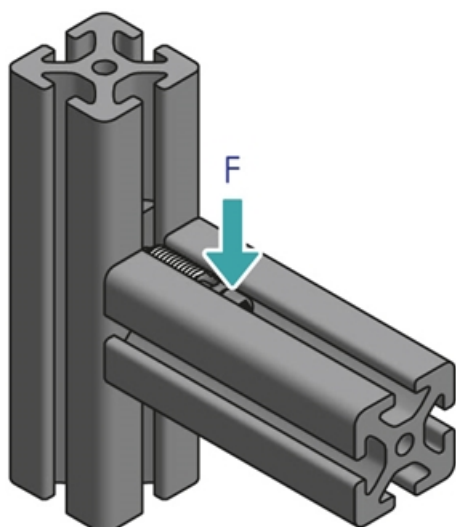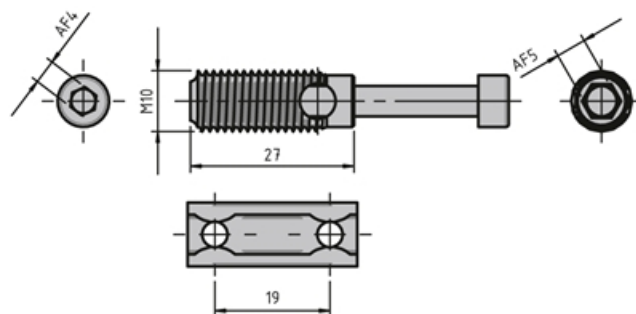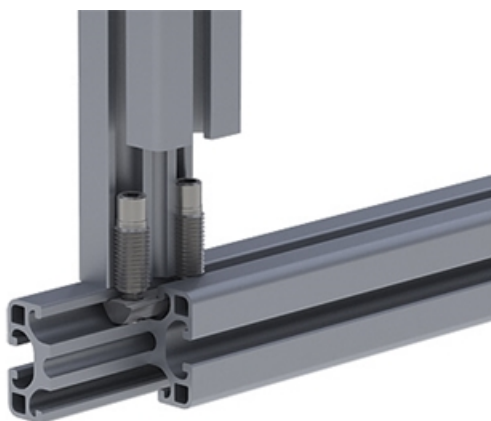# Automatic Combination Connector

Quickly and reliably links two aluminium profiles without having to modify them.
Material: Galvanised steel

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fasteners

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# General Data
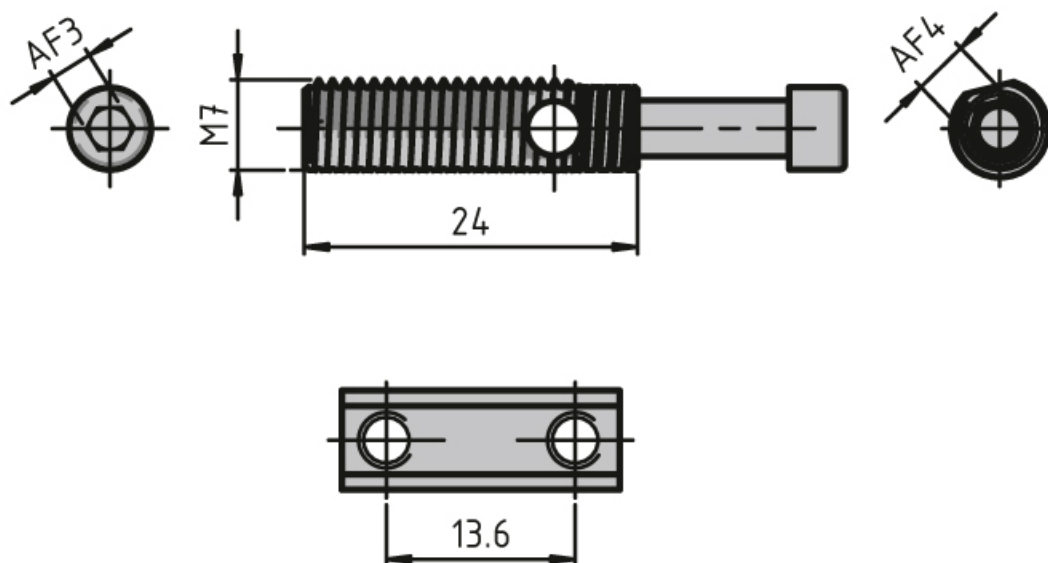


| Designation | Description | System | M (Nm) | F (N) |
|---|---|---|---|---|
| **PV1204** | Automatic combination connector 20 including slot nut with guide step | 20 - Slot 5 | 6 | 350 |
| **PV1205** | Automatic combination connector 30 including slot nut with guide step | 30 - Slot 6 | 35 | 600 |

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# Cube Connector

Links up to three aluminium profiles at a right angle, use
the caps to cover the holes.

Cube connector material: Die-cast aluminium
Cap material: Plastic (PE)
Mounting material WV20: M5 × 14 pan head screw
(ISO7380)
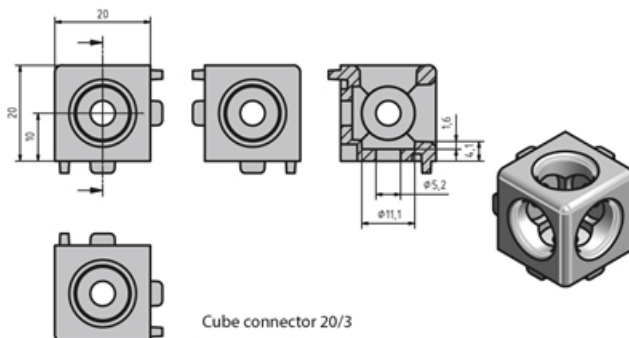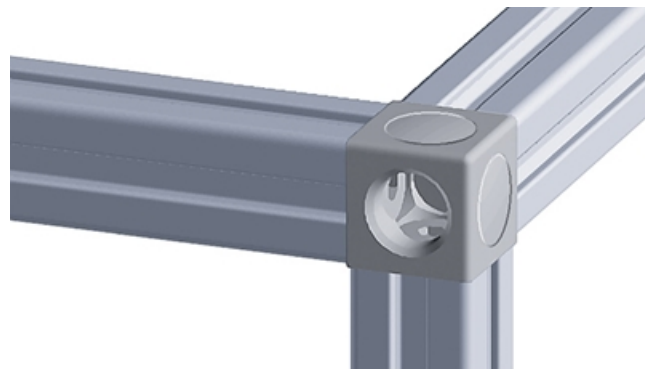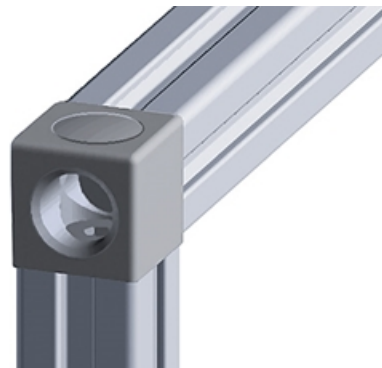Mounting material WV40: M8 × 25 countersunk screw
(DIN7991)

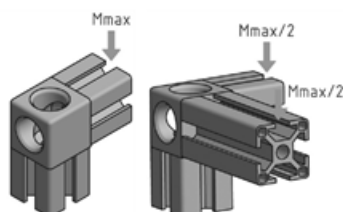Note: The caps in the sets are not ESD-ready.

**System:** 20 - Slot 5
**Type:** Fasteners



Cube connector 20/3

**Cube connector 20 loads**



| Type | Mmax (Nm) | Mmax/2 (Nm) |
|---|---|---|
| Cube connector 20/2 | 15 | |
| Cube connector 20/3 | | 18 |

# General Data
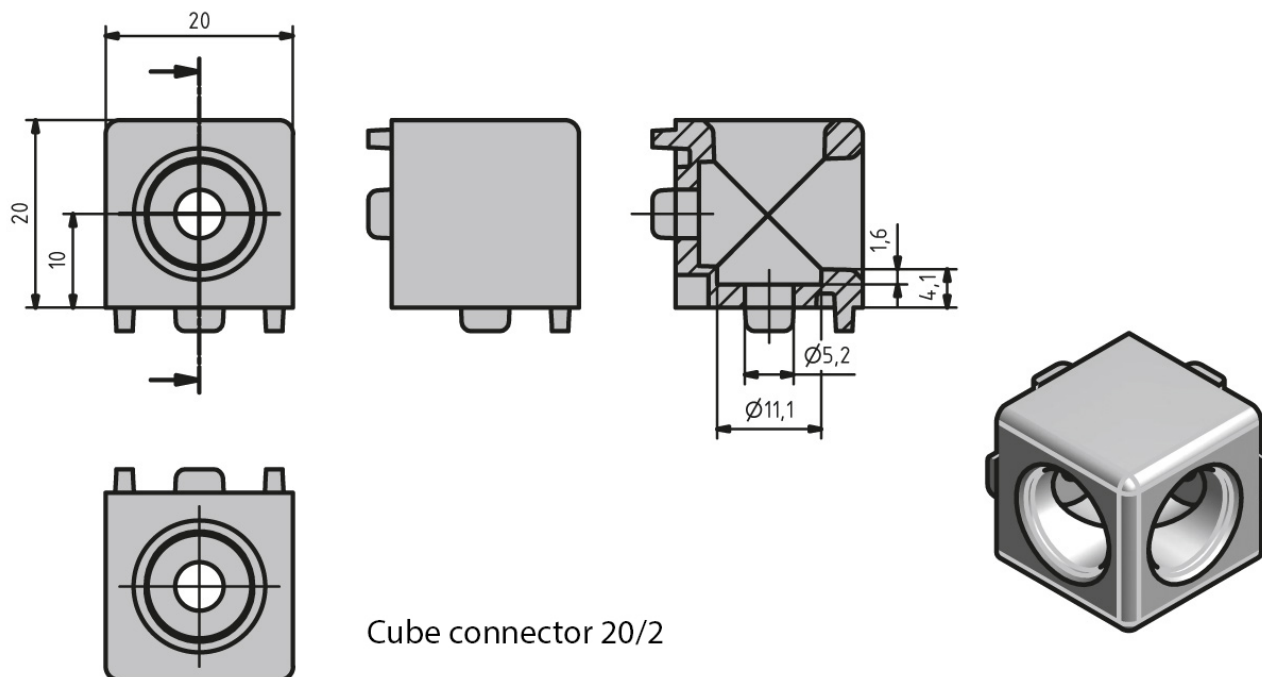


Cube connector 20/2

| Designation | Description | System | ESD |
|---|---|---|---|
| PV1224 | Cube connector 20/2, uncoated aluminium, 2 black PE caps and mounting kit included | 20 - Slot 5 | Yes |
| PV1225 | Cube connector 20/2, silver coated aluminium, 2 silver PE caps and mounting kit included | 20 - Slot 5 | - |
| PV1226 | Cube connector 20/3, uncoated aluminium, 3 black PE caps and mounting kit included | 20 - Slot 5 | Yes |
| PV1227 | Cube connector 20/3, silver coated aluminium, 3 silver PE caps and mounting kit included | 20 - Slot 5 | - |
| PA1211 | Black cap for cube connector 20 | 20 - Slot 5 | - |
| PA1212 | Silver cap for cube connector 20 | 20 - Slot 5 | - |

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# Uniblock Spacer

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fixing Blocks/Fastening Elements

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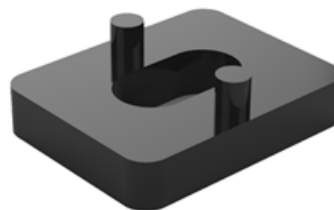
# General Data
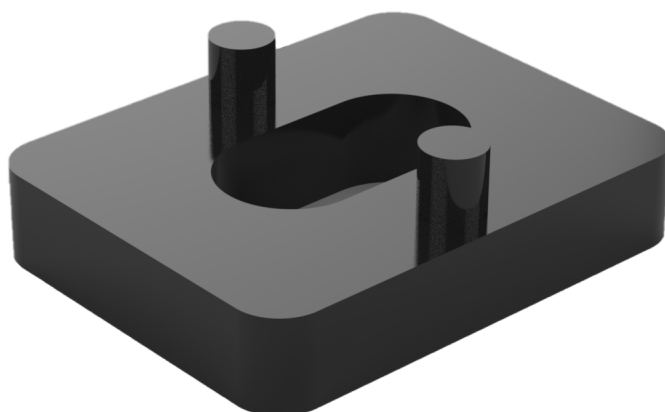


| Designation | Description | System |
|---|---|---|
| PZ5300 | Uniblock 14 5 spacer 1,0 mm | 20 - Slot 5 |
| PZ5301 | Uniblock 14 5 spacer 2,0 mm | 20 - Slot 5 |
| PZ5302 | Uniblock 14 5 spacer 3,0 mm | 20 - Slot 5 |
| PZ5303 | Uniblock 14 5 spacer 4,0 mm | 20 - Slot 5 |
| PZ5304 | Uniblock 18 6 spacer 2,0 mm | 30 - Slot 6 |
| PZ5305 | Uniblock 18 6 spacer 3,0 mm | 30 - Slot 6 |
| PZ5306 | Uniblock 18 6 spacer 5,0 mm | 30 - Slot 6 |

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# Clamping Pad

For fastening surface elements to aluminium profiles
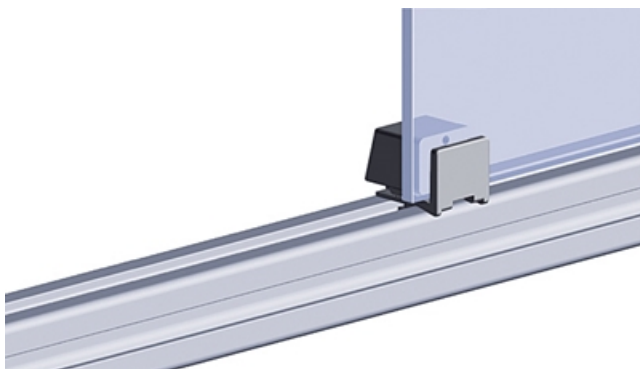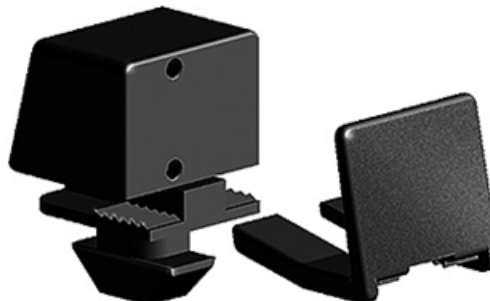without tools.
Material: Plastic (PA), fibreglass-reinforced
Clamping width: 1-9 mm surface elements

**System:** 30 - Slot 6; 20 - Slot 5
**Type:** Fixing Blocks/Fastening Elements

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# General Data
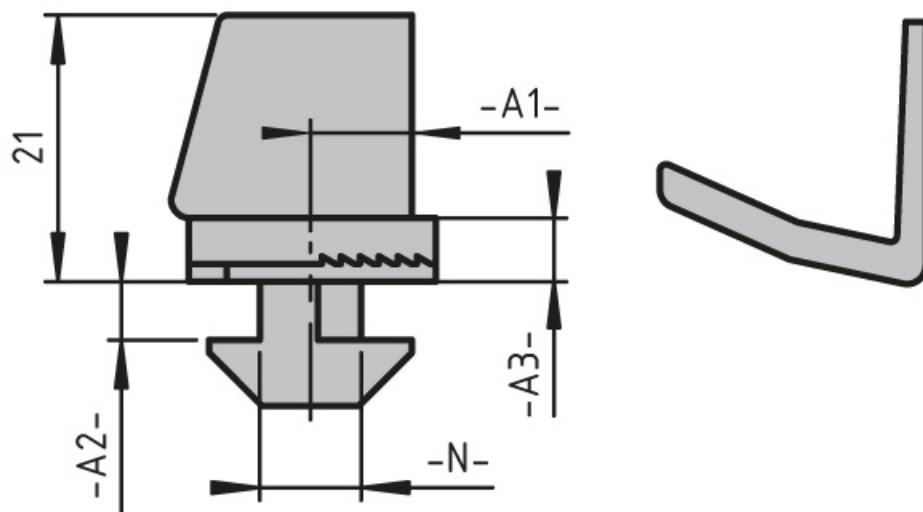


| Designation | Description | System | Colour | A1 | A2 |
|---|---|---|---|---|---|
| PZ4115 | Clamping pad | 20 - Slot 5 | Black | 4 | 1.6 |
| PZ5064 | 2 mm clamping pad spacer | 20 - Slot 5 | Black | - | - |
| PZ5065 | 3 mm clamping pad spacer | 20 - Slot 5 | Black | - | - |
| PZ5066 | 4 mm clamping pad spacer | 20 - Slot 5 | Black | - | - |
| PZ5067 | Clamping pad | 20 - Slot 5 | traffic grey, similar to RAL7042 | 4 | 1.6 |
| PZ3165 | Clamping pad | 30 - Slot 6 | Black | 7 | 2.7 |
| PZ5068 | Clamping pad | 30 - Slot 6 | traffic grey, similar to RAL7042 | 7 | 2.7 |

| Designation | A3 |
|---|---|
| PZ4115 | 3.6 |
| PZ5064 | - |
| PZ5065 | - |
| PZ5066 | - |
| PZ5067 | 3.6 |
| PZ3165 | 4.5 |
| PZ5068 | 4.5 |

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# Panel Bracket

Fastens the surface element on the profile without further changes.
Tightening the clamping screw fastens the collet to both the surface element and the profile.
Do not use for grids or wave grids.
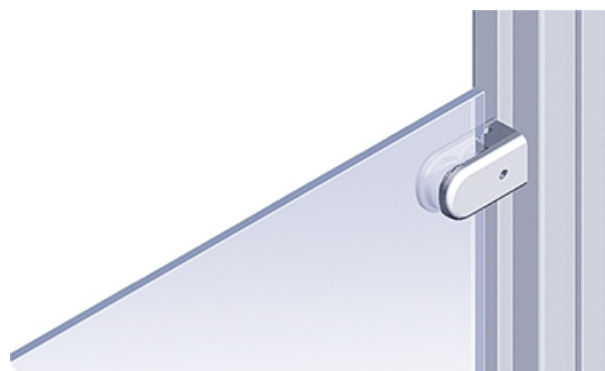For 2-9 mm surface elements.
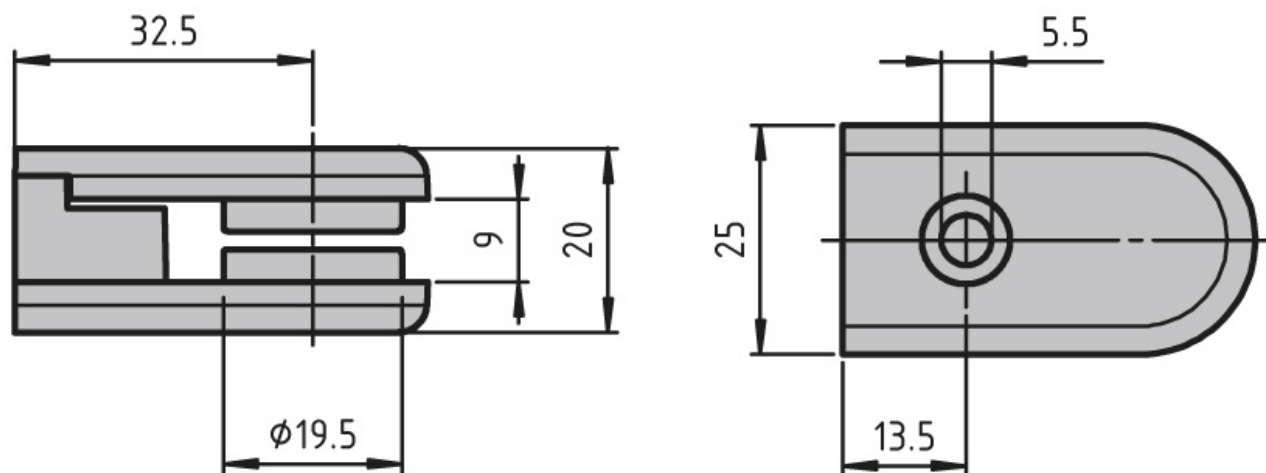Material: Die-cast zinc, aluminium coloured powder coat
Set: 1 panel bracket, M5 × 16 screw,
5 rubber pads for 2–9 mm plates

**System:** 40 - Slot 8; 30 - Slot 6; 20 - Slot 5
**Type:** Fixing Blocks/Fastening Elements

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# General Data



| Designation | Description |
|---|---|
| **PZ5069** | Panel bracket |

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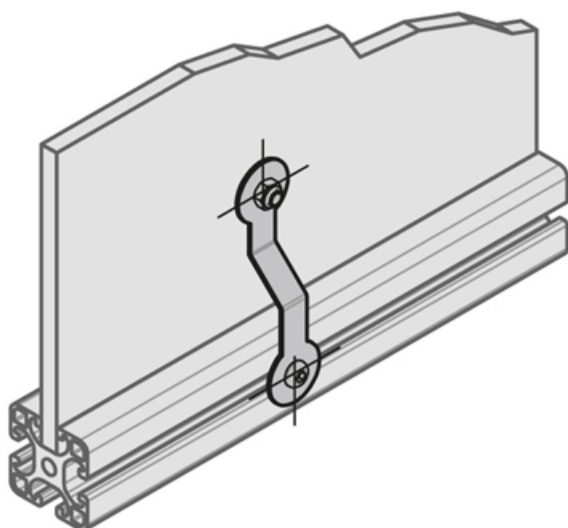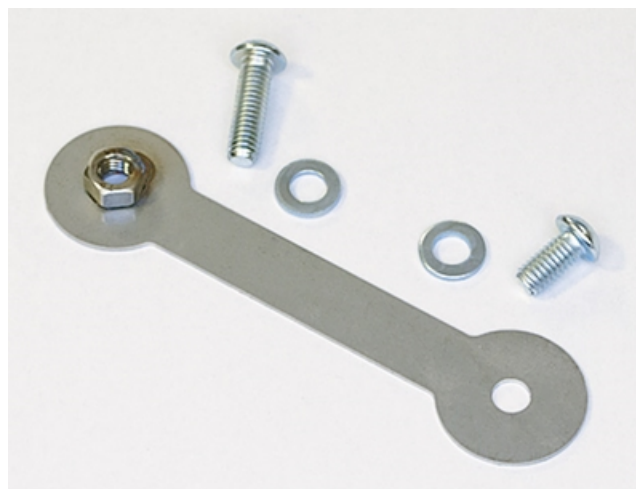
# Earthing Strap

Creates a conductive link between surface elements and brace profiles.
Material: Stainless strip steel
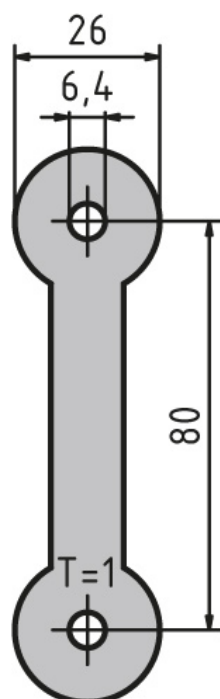Package includes: 1× M6 × 20 fillister head screw (DIN7380), galvanised, 1× M6 × 12 fillister head screw (DIN7380), galvanised

**System:** 40 - Slot 8; 30 - Slot 6; 20 - Slot 5
**Type:** Fixing Blocks/Fastening Elements

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# General Data



| Designation | Description |
|---|---|
| **PZ5070** | Earthing strap with welded-on nut |

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